

**MATERIAL SAFETY DATA SHEET**  
FOR COATINGS, RESINS AND RELATED MATERIALS  
(Approved by U.S. Department of Labor 'Essentially Similar' to form OSHA-20)

**MANUFACTURER'S NAME**  
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**DATE OF PREPARATION**  
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**Section I -- PRODUCT IDENTIFICATION**

**PRODUCT NAME**  
SUNFIRE® 421 Acrylic Urethane Reducer (Non-Photochemical)  
**PRODUCT NUMBERS AND COLORS**  
R7 K 6202 Fast Evaporating  
R7 K 6204 Medium Evaporating  
R7 K 6205 Slow Evaporating  
**PRODUCT CLASS**  
Reducer

**Section II -- HAZARDOUS INGREDIENTS**

CAS NO.	COMPONENT	PERCENT	TDP-MM	TDP-MED	LEL	V.O.
123-88-4	n-Butyl Acetate.	55-85	150.	710.	1.3	10.0
112-07-2	2-Butoxyethyl Acetate.	5-10	50.	130.	0.5	1.0
108-65-6	1-Methoxy-2-Propanol Acetate	10-15	Not Estab.		1.3	1.0

For specific percent hazardous ingredients in each product, see Section I

**Section III -- PHYSICAL DATA**

EVAPORATION RATE — Slower than Ether	VAPOR DENSITY — Heavier than Air
BOILING RANGE (F) 174 - 384	1 VOLATILE VOLUME 100.0
	WT/GAL 7.1-7.5

**Section IV -- FIRE AND EXPLOSION HAZARD DATA**

**FLAMMABILITY CLASSIFICATION** FLASH POINT 72 F TCC LEL 0.5  
RED LABEL — Flammable. Flash below 100 F

**EXTINGUISHING MEDIA**

Carbon Dioxide, Dry Chemical, Foam

**UNUSUAL FIRE AND EXPLOSION HAZARDS**

Keep containers tightly closed. Isolate from heat, electrical equipment, sparks, and open flame. Closed containers may explode when exposed to extreme heat. Application to hot surfaces requires special precautions. During emergency conditions overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.

**SPECIAL FIRE FIGHTING PROCEDURES**

Full protective equipment including self-contained breathing apparatus should be used. Water spray may be ineffective. If water is used, fog nozzles are preferable. Water may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

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**Section IX -- PRECAUTIONS****DOL STORAGE CATEGORY — IC****PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING**

Contents are FLAMMABLE. Keep away from heat, sparks, and open flame.

During use and until all vapors are gone: Keep area ventilated - Do not smoke - Extinguish all flames, pilot lights, and heaters - Turn off stoves, electric tools and appliances, and any other sources of ignition.

Consult NFPA Code. Use approved Bonding and Grounding procedures.

Keep container closed when not in use. Transfer only to approved containers with complete and appropriate labeling. Do not take internally. Keep out of the reach of children.

**OTHER PRECAUTIONS**

Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal.

**Section X -- PERCENT HAZARDOUS INGREDIENTS**

	R7K6202	R7K6204	R7K6206
n-Butyl Acetate.	85	70	55
2-Butoxyethyl Acetate.	15	20	30
1-Methoxy-2-Propanol Acetate	10	10	15

This Material Safety Data Sheet conforms to the Hazard Communication standard, 29 CFR 1910.1200(g)(4), for similar complex mixtures.

The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.

